

OMPOXY P – 108 (EPOXY ZINC RICH PRIMER)**PRODUCT DESCRIPTION**

Omproxy P – 108 is a two pack Air Drying Primer formulated with Zinc Dust pigment cured with Polyamide hardner it gives excellent anticorrosive properties and also very good flexibility. Recommended for Marine Condition, Fertilizer plants, Refineries, Petro Chemical Plants etc.

APPLICATION

OMKAROXY- P 108 is recommended for application for plant structure, Highly Corrosive Area, Refineries & Marine Condition prepared surfaces of steel structure expose to chemical and industrial environment in fertilizer, refineries petrochemicals, paper & pulp plants, food and pharmaceutical units, effluent treatment plants. Two component EPOXY Polyamide with anticorrosive chrome pigment or in combination with red oxide. Due to epoxy linkage which confers good chemical resistance flexibilities and intercoat adhesion.

Resistance Guide**Chemical Resistance**

Exposure	Splash and Spillages	Mild Fumes/outdoor Resistance
Acids	Good	Good
Alkalis	Good	Good
Solvents	Very Good	Very Good
Salt	Excellent	Excellent
Water	Excellent	Excellent

Temperature Resistance**Continuous:** 90° C**Intermittent:** 120° C**Weatherability:** Excellent with suitable top coat**Flexibility** : Good

TECHNICAL

TYPE	Two component EPOXY catalyst
COMPOSITION	Catalyst / with Zink Dust
MIXING RATIO	4:1
POT LIFE	4 to 6 Hours
VOLUME SOLIDS	60 (± 5)
SPECIFIC GRAVITY	2.2 (±0.2)
APPLICATION	Brush / Roller / Airless spray
RECOMMENDED DFT	50 to 70 microns per coat
THEORETICAL COVERAGE	7 to 12 sq. met per coat per lit
DRYING TIME	TouchDry ..3Hours, Dry to handle5 to 8 Hours, Hard Dry....Overnight, Full Curing time.....7 days
OVER COATING INTERVAL	Minimum overnight, Maximum 4 Days
FLASH POINT	Above 22 C
SHADES	GREY
PACKING	20 Lit &4 Lit
THINNER/CLEANER	OMKAR EPOXY THINNER
FINISH	Matt
STORAGE LIFE	Upto six stored in cool, dry condition away from Flame and Sun in original sealed container as supplied.

SURFACE PREPARATION

Remove grease, oil and other contaminants preferably by using Degreasing solvent. Blast clean to a minimum of Sa 2 1/2 Swedish Standard SIS 05 5900 with a surface profile not exceeding 65 microns.



MFG. : INDUSTRIAL & ANTICORROSIVE PAINTS

AN ISO 9001 : 2015 CERTIFIED COMPANY

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APPLICATION

Stir the base thoroughly and then mix base and hardnerin given ratio by volume stir & mix both thoroughly. Add required Thinner to get required application viscosity allow the mixture to mature for 15 minutes. Filter the paint through Nylon filter cloth of 400 mesh size and apply uniformly over the surface and stir again before and during application. Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with recommended thinner

Application: By Brush/By Air Spray/By Airless Spray

For Brush application, add a maximum of 5% thinner if required. Apply uniformly on the surface of the substrate. Use quality brushes for paint application.

For Air spray application: For Airless spray application:

Thinner: OME T 101 Thinner: OME T 101

Addition: 10-15% Addition: Max 5%

Nozzle Orifice: 1.2 -1.4 mm Nozzle Orifice: 0.28 mm

Nozzle Pressure: 40-70 psi Nozzle Pressure: 1400-1800 psi.

HEALTH & SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant National Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during applying and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (i.e. wear gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment. This is a solvent based paint and care should be taken to avoid inhalation of spray mistor vapour as well as contact between the wet paint and exposed skin or eyes.



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IMPORTANT NOTES

1. Do not apply paint when temperature falls below 10°C or rises above 50°C and when Relative Humidity is above 85%, Do not apply during rain, fog, or mist.
2. Brushes and spray equipment should be cleaned with recommended thinner otherwise equipment is liable to damage.
3. Volume Solids will vary depending on shades. Products with different volume solids are also available on request.
4. DFT variation can be obtained by change in application method/thinning ratio. Contact our representative for further assistance.
5. Shelf life indicated is minimum for this Product and it is subjected to re-inspection thereafter. Individual component is required to be store in cool, dry and covered condition, away from heat and ignition.

DISCLAIMER

The information contained within this Data Sheet is based on information believed to be reliable at the time of its preparation. The company will not be liable for loss or damage howsoever caused including liability to conduct all necessary tests to confirm the suitability of any product or system for their intended use. No guarantee of results is implied since conditions of use are beyond our control.